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Durasein
Color Matching



Durasein

Fabrication and Installation

Color Matching

BULLETIN NO.
Color Matching_0525

TECH INFO
Color Matching

Durasein® does not guarantee color matching of its products.

The best assurance of a color match is to view the prepared seam in lighting similar to the actual installation before applying the seam adhesive.

When seaming sheets together, we recommend that you use sheets from the same lot and sequence numbers that are not greater than twenty-five (25) numbers apart. Although this does not guarantee a color match, it is generally an indicator that the two sides of the seam will match. Always visually check for color match before applying adhesive.

For the best results we recommend a visual inspection of the sheets adjoining a seam. The pieces should be prepared as normal for a seam. The tops of the sheets at the area to be inspected should be clean and should have the same finish. Place the pieces together and inspect under lighting conditions similar to those in the actual installation. Inspect the area from all angles including from a normal height and from a low angle perspective. Due to the “natural” look of veined products, exact color matching is difficult in both deck seams and edges.

Using the Durasein Sheet Numbering System can help identify sheets from the same batch. The following is a description of the numbering system.

Standard colors:

Both the back of the sheet and the long side of the sheet have print codes. At the back of sheet, the last two numbers mean batch number. For example the number on the back of the sheet below

230144 01132016 01

means:

- 2 (1/2" thickness)
- 30 (width)
- 144 (length)
- 01 (month)
- 13 (day)
- 2020 (year)
- 01 (batch number)

For example, the number on the sheet edge below:

230144 01132020 01 40

Means:

- 2 (1/2" thickness)
- 30 (width)
- 144 (length)
- 01 (month)
- 13 (day)
- 2020 (year)
- 01 (batch number)
- 40 (sequence or sheet number)



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Vein colors:

Only the long side of the sheet has printing
For example the number on the sheet edge below:

230144 01132020 01 40 PASSED →

- 2 (1/2" thickness)
- 30 (width)
- 144 (length)
- 01 (month)
- 13 (day)
- 2020 (year)
- 01 (batch number)
- 40 (sequence or sheet number)
- PASSED →

Note: The arrow following the numbers (" → ") means pattern direction.

Therefore, sheet numbers are indicated by the last two numbers printed on the side edge of the sheet.

230144	01132020	01	40	
230144	01132020	01	39	
230144	01132020	01	38	

Using sequential numbers can help to, but not guarantee, color matching. Slight variations in color can be a normal occurrence in the manufacturing process.

Key points:

- Durasein does not guarantee color match.
- It is the fabricator's responsibility to check for color match before fabrication.
- Before fabricating, check color match at seams in lighting conditions similar to those at the actual installation.
- Record sheet numbers on all Durasein projects for future reference.



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